

# TRAY ASSEMBLY

Read instructions prior to placing food on trays.

## STEP 1

As received, your food dehydrator will be in the storage position (**Fig. 1**). Lift the power cover and four dehydrator trays off the base to begin assembly.

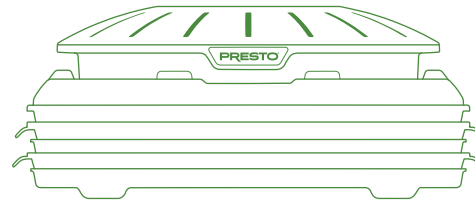


Fig. 1

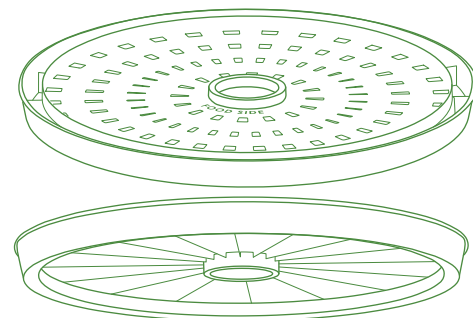
## STEP 2

Set the base, feet down, on a heat-resistant mat on a dry, level surface.

## STEP 3

Before loading the trays, note that each tray has a smooth surface on one side and raised ribs on the reverse side (**Fig. 2**). The raised ribs should always be facing down. Food goes on the smooth side (labeled "FOOD SIDE"). Do not place food over the center hole.

Place food on smooth surface.  
(Do not place food over the center hole.)



Raised ribs should be facing down.

Fig. 2

## STEP 4

Select a tray with handles. Load a single layer of food onto the smooth side of the tray. Place loaded tray onto base. The first tray MUST have handles (**Fig. 3**).

Tray with handles goes on first.

Alternate with trays without handles.

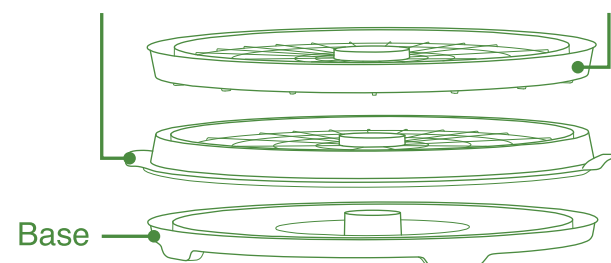


Fig. 3

## STEP 5

Select a tray without handles. Load food onto the smooth side of the tray and stack the tray without handles onto the tray with handles.

## STEP 6

Continue filling and stacking trays, alternating trays with handles and trays without handles.

## STEP 7

Place cover over the stacked trays (**Fig. 4**). Unwind cord from cover and plug into a 120VAC outlet only, and begin dehydrating.

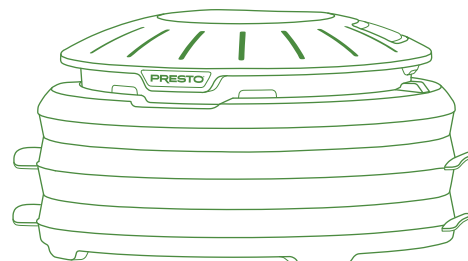


Fig. 4